

# SL Sanitary Cartridge Filter Housing Instruction Manual



user

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**OZTTER CORPORATION** 



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## <u>Notice</u>

- 1. Please install and test the housing according to the product instruction manual.
- This product is designed for filter equipment used for water filtration only; please don't use it on other purpose to avoid danger.
- 3. This product is categorized as pressure vessel, only professional or well-trained person who can install and operate it.
- 4. Please read through the instruction manual before moving, installing and using this product.
- 5. Please check the product and make sure that there is no any damage or components lost before installing it. If the product was damaged, deformed or leaking, please stop using the housing.
- 6. Please make sure that if the fluid is suitable for the filter before using.
- Please use the product according to the instruction manual and make sure that the design pressure and the operating pressure are in the required range.
- 8. The filter housing must be installed and fixed on the level ground. Please do not fix it on the uneven ground.
- 9. Please do not open the top cover randomly before piping.
- 10. Installing the pressure control valve is suggested to keep the water pressure from the suddenly

increased/decreased water pressure happens.

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11. Please avoid rapid switching of the ball valve and continuous countercurrent which may cause

damage to filter and housing while using the product.

12. Be sure to relieve the pressure inside the filter housing completely before replacing filter cartridges.

Please be cautious with the possibility of fluid ejection when it is at a high temperature.

13. Please use the suitable O-ring and check it regularly then replace it if necessary. Deterioration or

damage of the O-ring may cause fluid leakage.

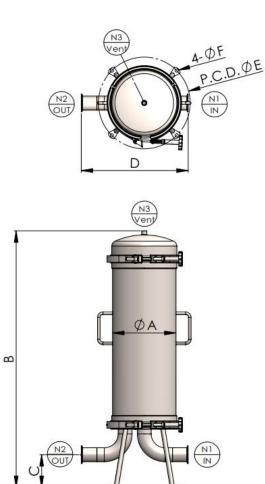
14. The internal plastics components will deteriorate by long-term use. Please check it regularly and

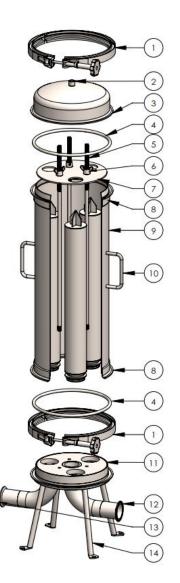
replace it if deterioration or damage is found.



## Know Your Product

No.	名稱	Description	No.	名稱	Description	No.	名稱	Description
1.	束環	Clamp	2.	排氣□	Vent	3.	上蓋	Top cover
4.	0型環	O-ring	5.	雙頭牙條	Center post	6.	壓板螺母	Nut
7.	壓板	Pressure plate	8.	桶唇	Shell flange	9.	桶體	Shell
10.	把手	Handle	11.	底座	Base	12.	入水口	Inlet
13.	出水口	Outlet	14.	腳架	Support Leg			





## **Instruction Manual**

#### 1. **Fix** :

a. Adjust ① Support leg and put the filter housing into the proper position, then fix it on the ground or board.

#### 2. Pipe :

- a. Connect the DInlet and OUtlet to the main pipe.
- b. Install the exhaust valve and pressure gauge at the 2 Vent

#### 3. Open the filter and install the internal parts :

a. Unfasten the top and bottom (1)Clamp. Lift up and remove the (3)Top Cover and (9)Shell. Fasten

the (5) Center post and aim to the center with cartridge and insert it. Put (7) Pressure plate and

fasten the 6Nut. The installation of the internal cartridge is done.

- b. Check the 4O-ring, be sure it is in the groove.
- c. Put ③Top Cover and ⑨Shell from the top down in parallel and place on the ④O-ring. Open the

(1)Clamp, align it to the connection of the (1)Base and (5)Shell flange, and fasten and lock the

①Clamp tightly.

- 4. Testing :
  - a. Open the O Vent and pour the water in until water comes from O Vent.
  - b. Close the exhaust valve at 2 Vent.

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c. Keep the above step for 30 minutes and checks whether there is leaking.

#### 5. Stop leaking :

- a. If the leakage was found, please close 1 Inlet and loosen 2 Vent to relieve the inner pressure.
- b. Unfasten ①Clamp and fasten it again.
- c. Open 12 Inlet, increase pressure slowly and check if there is any leakage.
- d. If not, please open 12 Inlet and 13 Outlet to start working.

#### 6. Stop running :

- a. Please close (12)Inlet and (13)Outlet first.
- b. Stop running water and open 2 Vent.
- c. Please open the filter housing after relieving the inner pressure.